

# WOOD CULTURE

Wood has its own color, but by brushing colorants, it will change into many kinds. The same variety of wood may not share the same color. For example, after processing, the oak might be white, yellow, and even more colors. Therefore, we made a bold choice - breaking the boundaries of variety to show a richer color.

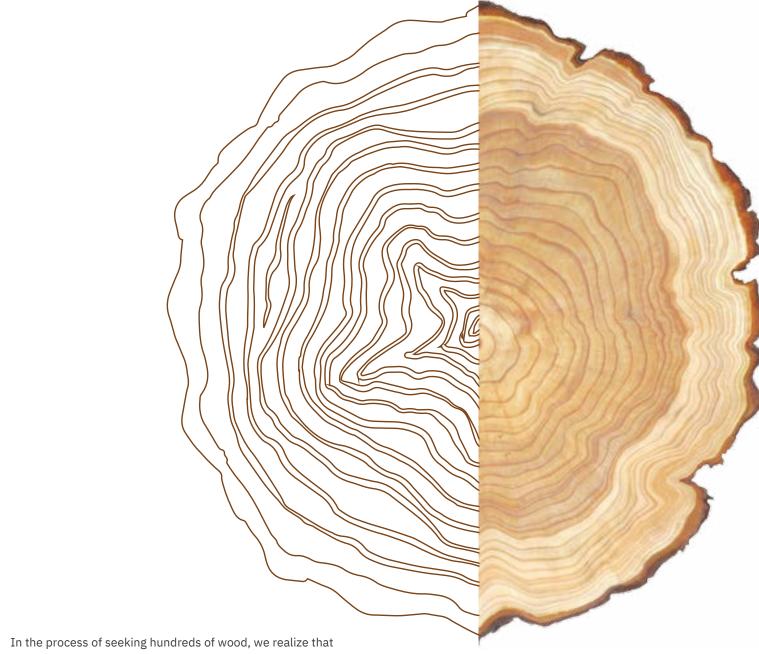
#### WOOD CULTURE

NATURALE	03
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# **INSPIRATION FROM THE FOREST**

Naturale's instinct style, Add-Oak's Exquisite and delicate style, Ebony's the wild romance unique, Neo's fresh-clean style and Vecchio's Nirvana style are the result of craftmen's endeavor.



wood grain expresses the spirit of wood while wood color can break through the boundaries of wood.

FEATURES	APPLICATION SURFACE	NATURALE
Micro-Engrawing Technology High-Definition	Easy to Maintain       Heavy Traffic       Wall Tiles       Floor Tiles       Public       Residential       Commercial       M	4 1 1 Colors Size Surface





This is a series whose main texture is tangentialcut pattern, designed to retain the black branch knot with decayed cells and fine textures of white lines, so as to restore the true nature of wood and to express its distinct feature.









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OAK NATURALE WNA21201M\*

200 X 1200 mm / 8" X 48" 30 Different Faces

SKU\*

CHESTNUT NATURALE Floor / 200x1200/8"x48 R N

Service Service







#### CHESTNUT NATURALE WNA21203M\*

200 X 1200 mm / 8" X 48" 30 Different Faces

TEAK NATURALE Floor / 200x1200/8"x48"







#### TEAK NATURALE WNA21202M\*

200 X 1200 mm / 8" X 48" 30 Different Faces







### CHERRY NATURALE

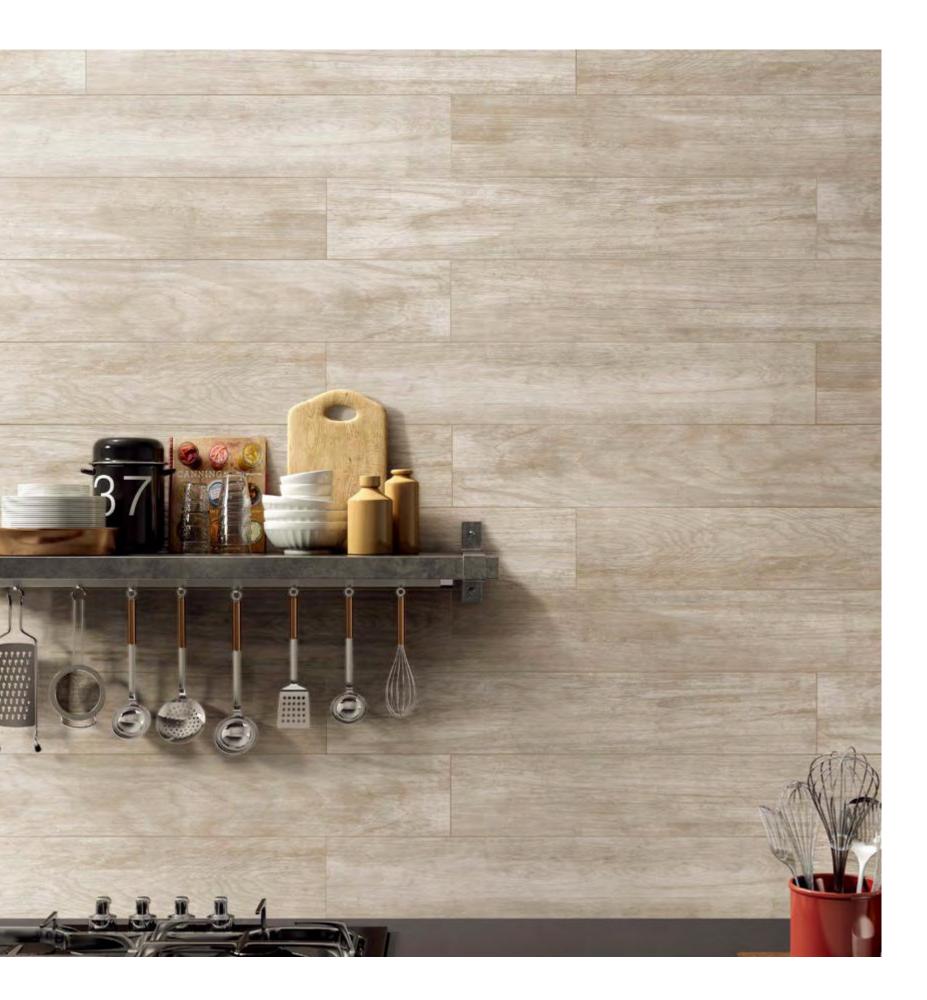
200 X 1200 mm / 8" X 48" 30 Different Faces





NEO's leading feature is comfortable and clean. We selected the radial and tangential cut to show a large pattern with straight stripes instead of special carved texture. We hope to show a more original look of the NEO wood without too many complicated changes, so that the overall look would be cleaner and more comfortable.









BIRCH NEO WNE21201M\*

200 X 1200 mm / 8" X 48" 6 Different Faces









CHESTNUT NEO WNE21204M\*

200 X 1200 mm / 8" X 48" 6 Different Faces



OAK NEO WNE21202M



200 X 1200 mm / 8" X 48" 6 Different Faces

CHERRY NEO WNE21205M

200 X 1200 mm / 8" X 48" 6 Different Faces





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POPLAR NEO

200 X 1200 mm / 8" X 48" 6 Different Faces

WNE21203M





## VECCHIO

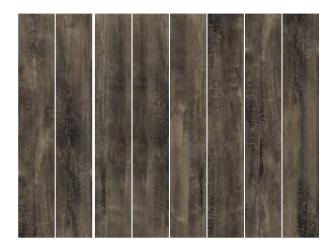
The timber is cut in a carved manner, whose texture is straight with vivid wood markings. That's what we took a fancy to so we dug out the changes in this trait that have gone through time and artifacts. In the VECCHIO series, the surface is like an old deck that has been worn for a long time, like a paint-stripped cabinet trim or garden railings that have been roasted in flames. The textures have time-honored and timeless charm.





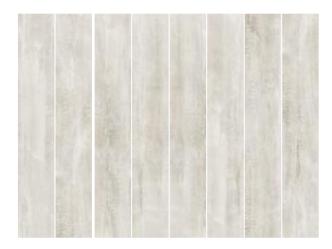
#### CHERRY VECCHIO WVE21204M\*

200 X 1200 mm / 8" X 48" 15 Different Faces



BIRCH VECCHIO

200 X 1200 mm / 8" X 48" 15 Different Faces





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POPLAR VECCHIO WVE21202M

200 X 1200 mm / 8" X 48" 15 Different Faces

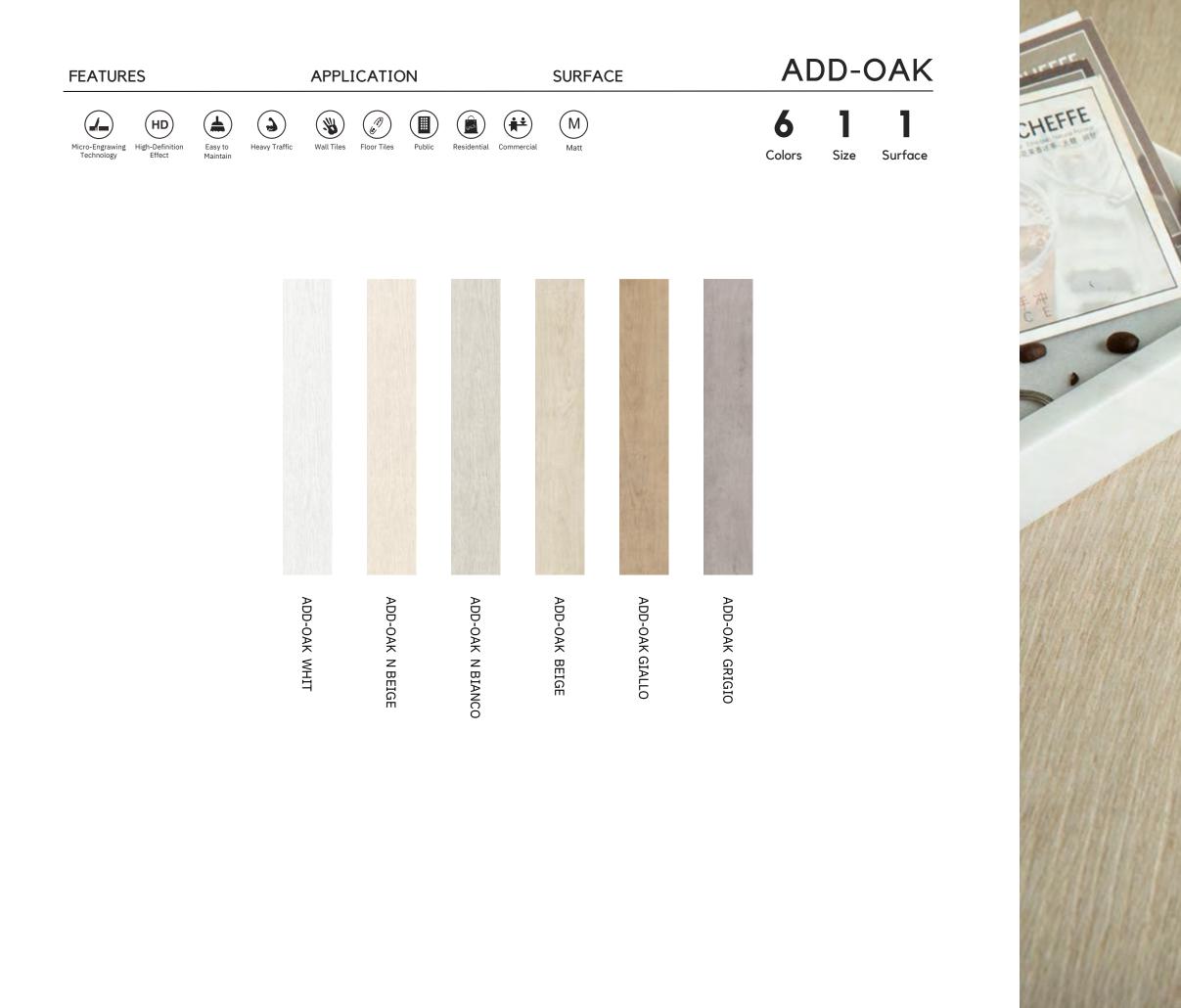




CHESTNUT VECCHIO WVE21203M

> 200 X 1200 mm / 8" X 48" 15 Different Faces







Collecting more than 100 years of oak from North America as a design element. Because of the delicate characteristics of the oak itself, it is necessary to finely engrave the surface of the wood by hand, reproduce each of the staggered lines, and enhance the visual effect.

In addition, in order to make the texture appear more hierarchical, in the design, we should not only portray the texture, but also shape the natural texture in the details.

Designers make use of the natural gradual effect between depth and depth to bring a kind of plain, implicit, simple and empty beauty in the natural art form to the home, and return to the pure living environment.





#### ADD-OAK BEIGE WAD21201M

200 X 1200 mm / 8" X 48" 24 Different Faces





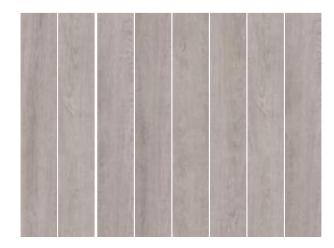


ADD-OAK GIALLO WAD21204M

200 X 1200 mm / 8" X 48" 24 Different Faces

#### ADD-OAK GRIGIO WAO21205M

200 X 1200 mm / 8" X 48" 24 Different Faces

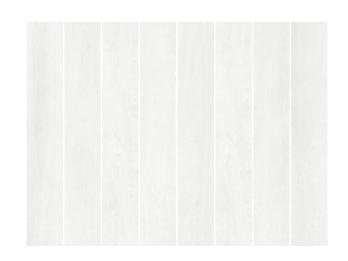






#### ADD-OAK WHITE WAO21200M

200 X 1200 mm / 8" X 48" 24 Different Faces



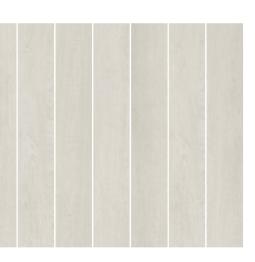




#### ADD-OAK N BEIGE WAO21201M

200 X 1200 mm / 8" X 48" 24 Different Faces





### ADD-OAK N BIANCO

WAO21203M

200 X 1200 mm / 8" X 48" 24 Different Faces

### PRODUCT PARAMETERS

TECHNICAL SPECIFICATION

	DESCRIPTION	STANDARD OF TEST	ISO STANDARD REQUIREMENT	NANOGRESS STANDARD
	SIZES	ISO 10545.2	LENGTH AND WIDTH         ±         0.6%           THICKNESS         ±         5%           EDGE CURVATURE         ±         0.5%           CENTER CURVATURE         ±         0.6%           WARPAGE         ±         0.5%	± 0.2% ± 2% ± 0.2% ± 0.2% ± 0.2%
	WATER ABSORPTION	ISO 10545. 3	E≤0,5%	0.03%
	STRENGTH	ISO 10545.4	MODULS OF RUPTURE         R≥35/MM           BREAKING STRENGTH         S≥1300N	55N/MM 2 >1700N
(	SURFACE ABRASION	ISO 10545.7	ACCORDING TO MANUFACTURER'S DATA	MINPEI 3
	COEFFICIENT OF LINEAR THERMAL EXPANSION	ISO 10545.8	TEST METHOD AVAILABLE	6.5X10- <sup>-</sup> 6C-1
	RESISTANCE OF THERMAL SHOCK	ISO 10545. 9	TEST METHOD AVAILABLE	GUARANTEED
	FROST RESISTANCE	ISO 10545. 12	REQUIRED	REQUIRED
	CHEMICAL RESISTANCE	ISO 10545. 13	MANUF.TO STATE	MANUF.TOSTATE
	STAIN RESISTANCE	ISO 10545.14	CLASS 3 MIN	CLASS 3 MIN

#### PACKING DETAILS

PCS/BOX	M²/BOX								
		KGS/BOX	BOXES/PALLET	PCS/PALLET	M <sup>2</sup> /PALLET	KGS/PALLET	BOXES/CNT	M²/CNT	KGS/CNT
Ś		$\bigcirc$							
10	1.35	32.10	36	360	48.60	1156	828	1117.80	26579
9	1.62	38.50	40	360	64.80	1540	700	1134.00	26950
4	1.08	27.50	56	224	60.48	1540	952	1028.16	26180
3	1.62	38.50	40	120	64.80	1540	700	1134.00	26950
2	1.62	42	38	76	61.56	1596	608	984.96	25536
4	1.62	43	44	176	71.28	1892	616	997.92	26488
11	0.99	22.50	54	594	53.46	1215	1188	1176.12	26730
11	0.99	22.50	54	594	53.46	1215	1188	1176.12	26730
8	1.44	32.50	40	320	57.60	1300	820	1180.80	26880
4	1.44	32.50	40	160	57.60	1300	820	1180.80	26880
2	1.44	37.50	56	112	80.64	2100	640	921.60	24000
2	3.24	62.00	30	60	97.20	1890	420	1360.80	26460
6	1.44	34.00	31	186	44.64	1054	682	982.08	23188
2	2.25	55	33	66	74.25	1815	420	945	23100
	9           4           3           2           4           11           11           8           4           2           6	9         1.62           4         1.08           3         1.62           2         1.62           4         1.62           11         0.99           11         0.99           8         1.44           4         1.44           2         3.24           6         1.44	9         1.62         38.50           4         1.08         27.50           3         1.62         38.50           2         1.62         38.50           2         1.62         42           4         1.62         43           11         0.99         22.50           11         0.99         22.50           8         1.44         32.50           4         1.44         37.50           2         3.24         62.00           6         1.44         34.00	9         1.62         38.50         40           4         1.08         27.50         56           3         1.62         38.50         40           2         1.62         42         38           4         1.62         43         44           11         0.99         22.50         54           11         0.99         22.50         54           8         1.44         32.50         40           2         1.44         37.50         56           2         3.24         62.00         30           6         1.44         34.00         31	9         1. 62         38. 50         40         360           4         1. 08         27.50         56         224           3         1. 62         38. 50         40         120           2         1.62         42         38         76           4         1.62         43         44         176           11         0. 99         22. 50         54         594           111         0. 99         22. 50         54         594           8         1. 44         32. 50         40         320           4         1.44         32. 50         40         160           2         1.44         37.50         56         112           2         3.24         62.00         30         60           6         1.44         34.00         31         186	9         1.62         38.50         40         360         64.80           4         1.08         27.50         56         224         60.48           3         1.62         38.50         40         120         64.80           2         1.62         42         38         76         61.56           4         1.62         43         44         176         71.28           11         0.99         22.50         54         594         53.46           11         0.99         22.50         54         594         53.46           8         1.44         32.50         40         320         57.60           4         1.44         32.50         40         160         57.60           2         1.44         37.50         56         112         80.64           2         3.24         62.00         30         60         97.20           6         1.44         34.00         31         186         44.64	9         1.62         38.50         40         360         64.80         1540           4         1.08         27.50         56         224         60.48         1540           3         1.62         38.50         40         120         64.80         1540           2         1.62         42         38         76         61.56         1596           4         1.62         43         44         176         71.28         1892           11         0.99         22.50         54         594         53.46         1215           11         0.99         22.50         54         594         53.46         1215           8         1.44         32.50         40         320         57.60         1300           4         1.44         32.50         40         160         57.60         1300           2         1.44         37.50         56         112         80.64         2100           2         3.24         62.00         30         60         97.20         1890           6         1.44         34.00         31         186         44.64         1054	101.3532.103636048.60115682891.6238.504036064.80154070041.0827.505622460.48154095231.6238.504012064.80154070021.6242387661.56159660841.62434417671.281892616110.9922.505459453.4612151188110.9922.505459453.461215118881.4432.504032057.60130082041.4432.505611280.64210064023.2462.00306097.20189042061.4434.003118644.641054682	101.3532.103636048.6011568281117.8091.6238.504036064.8015407001134.0041.0827.505622460.4815409521028.1631.6238.504012064.8015407001134.0021.6242387661.561596608984.9641.62434417671.281892616997.92110.9922.505459453.46121511881176.12110.9922.505459453.46121511881176.1281.4432.504032057.6013008201180.8041.4432.504016057.6013008201180.8021.4437.505611280.642100640921.6023.2462.00306097.2018904201360.8061.4434.003118644.641054682982.08